

An infinite Range of **Custom Colors**

*The industry's best technical team*

*Unsurpassed sales assistance*

*Product consistency across jobs*

*Expert help when you need it*

*Applicator, designer and specifier services*

*Superior customer service for all projects*

*Continuous support of designer trends*

# LaHabra

*Free your imagination,  
build your vision*



### I. Specifications

#### A. Materials:

All exterior stucco shall be manufactured by LaHabra and be the color, finish and sand gradation as shown on the plans. Stucco color coat shall be LaHabra Tint Base and Color Pack or LaHabra Premix.

#### B. Substitutions:

Any substitutions must be approved in writing ten (10) days prior to bid date by the Architect, Builder or Architectural Color Consultant.

### II. Description

**A. Use:** LaHabra Exterior color coat provides a lasting, durable color finish that is applied to portland cement plaster base coat by hand or machine application

**B. Composition:** LaHabra Exterior Stucco is a mechanically blended compound of portland cement, hydrated lime, aggregates and proprietary ingredients.

**C. Color:** Available in Tint Base and Color Pack or Premix. Lifestyles or Special colors available upon request. LaHabra's Color Pack is specifically designed for use with LaHabra Exterior Color Coat stucco tint base (100 & 200).

**D. Packaging:** Product is available as premix color or tint base and packaged color, in 16/20, 20/30 aggregates and Santa Barbara Mission Finish, packed in multi-wall bags. (25 bag minimum for SBMF premixed)

**E. Advantages:** Integral color - does not need painting. Wide variety of textures and finishes. Economical. Low Maintenance.

**F. Storage:** Six (6) months if kept in dry condition.

**G. Coverage:** Approximate coverage per 90 lb. (40.8 kg) bag: applied in Float Finish or Light Spanish texture 10-15 Yd<sup>2</sup>. (8 - 12 m<sup>2</sup>); machine dash 8-10 Yd<sup>2</sup>. (6.7 - 9 m<sup>2</sup>). Santa Barbara Mission Finish 10 - 15 Yd<sup>2</sup>. (12.5 - 16.7 m<sup>2</sup>). Coverage will vary depending on substrate, thickness and texture of the application.

### III. Job Procedure

#### A. Condition of the Base:

1. The finish of the plaster "brown coat" or the LaHabra Wall base partially determines the texture, color, and final result of the finish.
2. First, rod, darby or trowel the base to produce the desired texture.
3. Next, hard float the base to eliminate "slick spots" and open the surface to enable a

good mechanical bond for the finish coat.

4. Hand application over portland cement plaster: Prior to application of exterior stucco finish, the base coat shall be sprayed with clean water to control and equalize suction. For application over any surface other than a portland cement brown coat, contact LaHabra for proper preparation.
5. Machine application over portland cement plaster: It is not necessary to dampen the base coat before application of exterior finish by machine.

#### B. Mixing Instructions:

1. Using a mechanical plaster mixer, mix one (1) 90 lb. bag of appropriate stucco tint base with three (3) gallons of potable water to a thin consistency until it is smooth and free of lumps.
2. Add all of the color cartons to be used for one "batch" and mix until color is evenly dispersed, (approximately 1 to 2 minutes).

#### For a single bag mix;

*Each 90 lb. bag will require approximately 3 1/2 to 4 gallons of water. Use one prepackaged color pack to one tint base bag for standard colors.*

3. Thin the mixture with water and then add the remaining bags of stucco base (adjusting water as necessary) to correspond with the number of color cartons mixed in step 1. Allow material to mix at a somewhat stiff consistency for approximately 15 minutes. Add the remaining amount of water to achieve the desired consistency, and then disengage the mixing blades for approximately 5 to 10 minutes in order to temper the material. Doing this allows the material to start its initial set. Re-engage the mixing blades for approximately 5 minutes, adjusting the water and mixing only long enough to achieve uniformity. The material is now ready to be removed from the mixer and applied to the wall, (please see section III C. Application)

For additional batches of the same material, thin the remaining mixture by repeating step 1 & 2, (wash out mixer completely to change colors).

*Note: All cement/lime products should be mechanically mixed for a minimum of twenty (20) minutes after the last bag of stucco base is added to fully disperse the color. Santa Barbara Mission Finish may require additional blending of the color packs to avoid color streaking.*

#### C. Application

1. Hand application over a portland cement brown coat: Spread on even coat and texture to desired finish.
2. Machine application: Spray first coat over the dry surface and cover base coat completely. During periods of high humidity, it is recommended that

one full day be allowed between coats.

3. During periods of hot or dry weather conditions, a light spray (mist) of clean water is recommended over the stucco finish. LaHabra Stucco color coat will normally dry and set the same day. Allow 28 days for curing.
4. Color and performance may be affected by the addition of field additives. Field additives are not to be used except at the direction of the Parexlahabra Technical Department.
5. Do not over-trowel smooth finishes. Excessive over-troweling can cause bubbles or air pockets, cracking or discoloration.

*Note: Stucco with 16/20 and 20/30 aggregate is not designed for use as a smooth trowel finish, Santa Barbara Mission Finish is the product designed for use as a smooth trowel finish.*

### IV. Color

LaHabra stucco colors shown are the result of mixing one Color Pack to one 90 pound (40.8 kg) bag of LaHabra Exterior Color Coat stucco tint base.

For special colors additional Color Packs may be added to increase the depth of color. For these requests, contact your local LaHabra Representative for details.

#### Material Standard

- A. Type-5 Hydrated Lime: ASTM C-206 & ASTM C-207
- B. Portland Cement: ASTM C-150 Type 1; Federal SS-C-1960-/3 Type 1.
- C. LaHabra Exterior Stucco Finish: Conforms to ASTM C926 recommendations.

Allegro Cement Coating and Fog Coat is available in all of LaHabra's standard and Lifestyle colors. Variations in color due to weather, job conditions, and method of application should be expected.

#### Cautions and Limitations

- A. See package for handling precautions.
- B. Always wear proper safety equipment, including particle mask, when mixing and/or applying this product.
- C. Stucco should be applied when temperatures are a minimum of 40° and rising.

*Note: Variegated or mottled finishes are an application technique used when applying LaHabra Santa Barbara Mission Finish. If the finish color is not acceptable for any reason, the best method of repair is to apply Allegro Cement Coating to the finish to obtain an even color. LaHabra assumes no responsibility for the outcome of the variegated finish, since variegated finishes are at the risk of the applicator to apply or repair.*



## EXTERIOR STUCCO COLORS



### Corporate Office

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Fax: 210-472-2946

# LaHabra

An infinite choice of expressive colors

*Elegant  
& sophisticated*

At **LaHabra**, quality is part of everything we do.

Since 1926 we have made it a cornerstone of our

company. Our products come from the best raw

materials available. Our manufacturing standards

lead the industry. Our commitment to color quality

and precision is unparalleled.

But even more important, we know our most valu-

able asset is our customer. We stand proudly behind

the legendary **LaHabra** service:

*our hallmark for over 75 years.*

*Classic  
& natural*

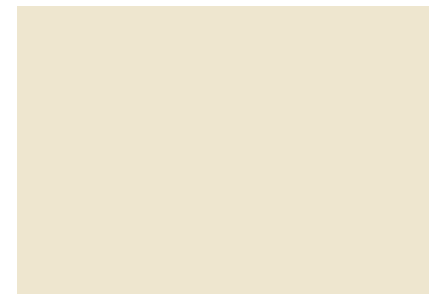
*Warm  
& lasting*



Project courtesy of Plastertec Construction, Inc.

Cover photos

Upper left: 20/30 Float Chablis • Upper right: Machine Dash 16/20 Trabuco • Center: Mission Finish Aspen • Lower left: 16/20 Texture Clay • Lower right: 16/20 Float San Simeon



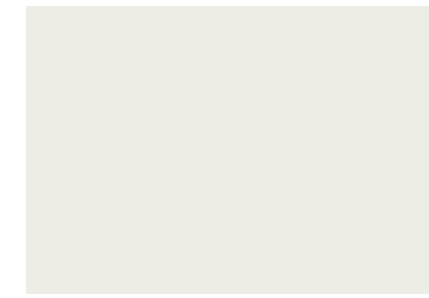
X-23 ASPEN (BASE 200)



X-215 MESA VERDE (BASE 100)



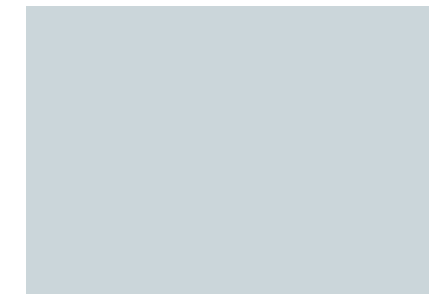
X-820 SILVERADO (BASE 200)



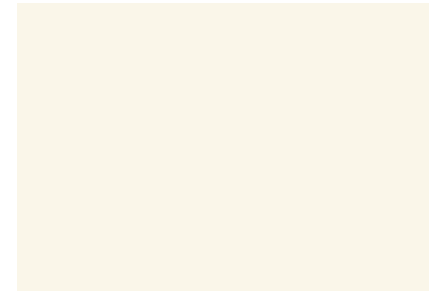
X-40 DOVE GREY (BASE 200)



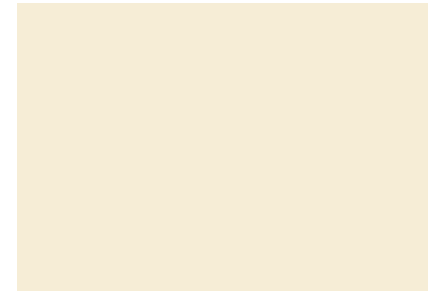
X-16 SILVER GREY (BASE 200)



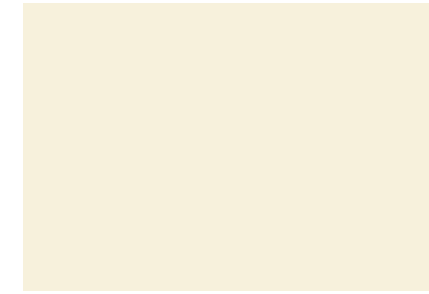
X-504 BLUE GREY (BASE 200)



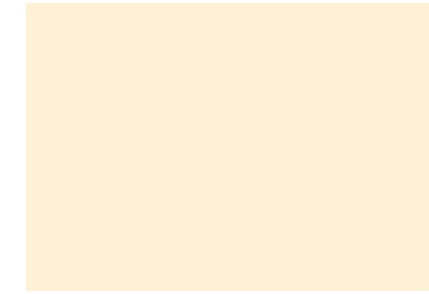
X-50 CRYSTAL WHITE (BASE 100)



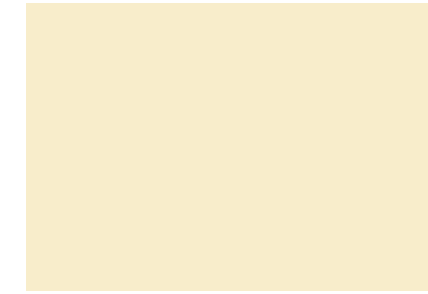
X-48 MEADOWBROOK (BASE 100)



X-73 EGG SHELL (BASE 100)



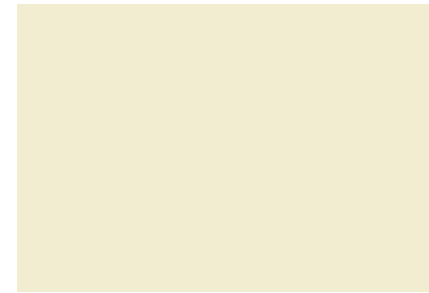
X-53 PURE IVORY (BASE 100)



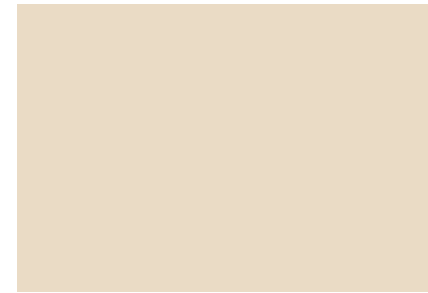
X-12 CHABLIS (BASE 100)



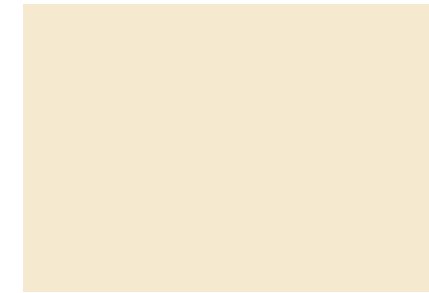
X-55 FRENCH VANILLA (BASE 100)



X-81 OATMEAL (BASE 200)



X-97 PACIFIC SAND (BASE 200)



X-86 SANDSTONE (BASE 200)



X-82 HACIENDA (BASE 200)



X-434 FALLBROOK (BASE 200)



X-696 SOUTHERN MOSS (BASE 200)



X-524 ALAMO (BASE 200)



X-28 MIRAGE (BASE 200)



X-34 SAN SIMEON (BASE 200)



X-71 MIAMI PEACH (BASE 100)



X-25 SADDLEBACK (BASE 200)



X-24 SANTA FE (BASE 200)



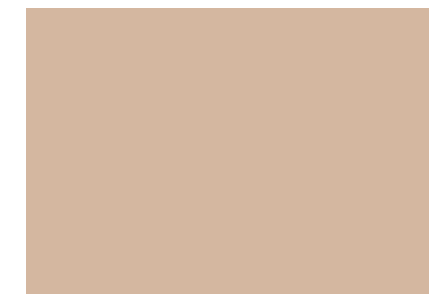
X-72 ADOBE (BASE 200)



X-475 VIEJO (BASE 200)



X-580 SIERRA TAN (BASE 200)



X-278 TRABUCO (BASE 200)



X-17 MISTY (BASE 200)



X-830 CLAY (BASE 200)

■ These colors are intended to show the approximate color of 16/20 float finish stucco. (Colors will vary in other products). ■ Application by machine spray or texturing will increase the depth of color. ■ Variations in color due to weather, job conditions and method of application should be expected. ■ For color verification, request an actual sample in the color and texture prior to ordering material. ■ The contractor shall provide a jobsite color sample prior to application.